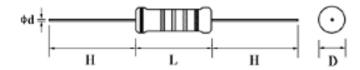
## **Metal Film Resistors**



#### **Materials and Features:**

- · EIA standard colour-coding.
- · Low noise and voltage coefficient.
- Low temperature coefficient range.
- Nichrome resistor element provides stable performance in various environments.
- Multiple epoxy coating on vacuum-deposited metal film provides superior moisture protection.

#### **Dimension:**



Style	Power Rating at 70°C (W)	D Maximum	L Maximum	d +0.02 -0.05	H±3
MF 12	0.125	1.85	3.5	0.45	
MF 25	0.25	2.5	6.8	0.54	28.0
MF 50	0.5	3.5	10.0	0.54	

Dimensions : Millimetres

Supplied bandoliered on tape (Box = 5000 pcs. for MF12 and MF25 Series) (Box = 1000 pcs. for MF50 Series).

### **General Specification**

Style	Dielectric withstanding voltage (V)	Maximum working voltage (V)	Maximum overload voltage (V)	Resistance Tolerance	Temperature Coefficient	Resistance Range
MF 12	400	200	400			
MF 25	500	250	500	±1%	±50ppm/°C	1 $\Omega$ to 1M $\Omega$
MF 50	700	350	700			

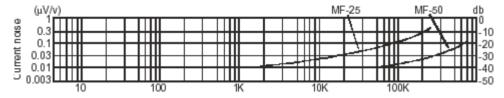
Dimensions : Millimetres

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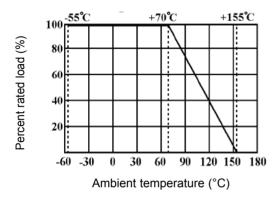
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## **Metal Film Resistors**

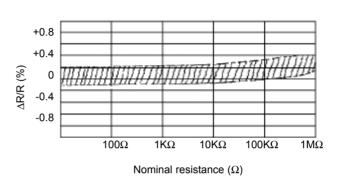
#### **Current Noise Level**



### **Derating Curve**



#### **Load Life**



### **Performance Specification**

Characteristics	Test Methods			Limits	
Temperature coefficient	Natural resistance change per temperature degree centigrade. $\frac{R_2 - R_1}{R_{1(t2-t1)}} \times 10^6 \text{ (ppm/°C)}$			Within the temperature coefficient specified below  Maximum TCR	
	R <sub>1</sub> : Resistance value at room temperature (t <sub>1</sub> ) R <sub>2</sub> : Resistance value at room temperature plus 100°C (t <sub>2</sub> ).		±50ppm/°C		
Dielectric withstanding voltage	Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the above list for 60 +10/-0 seconds.			No evidence of flashover mechanical damage, arcing or insulation break down.	
	Resistance change after continuous five cycles for duty cycle specified				
	Step	Temperature	Time		
Temperature	1	-55°C ±3°C	30 minutes	Resistance change rate is $\pm (1\% + 0.05\Omega)$ .	
cycling	2	Room temperature	10-15 minutes	No evidence of mechanical damage.	
	3	+155°C ±3°C	30 minutes		
	4	Room temperature	10-15 minutes		
Short-time overload	Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds.			Resistance change rate is $\pm (0.5\% + 0.05\Omega)$ No evidence of mechanical damage.	
Pulse overload	Resistance change after 10,000 cycles (1 second "on", 25 seconds "off") at 4 times RCWV.			Resistance change rate is $\pm (1\% + 0.05\Omega)$ . No evidence of mechanical damage.	

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## **Metal Film Resistors**

## **Performance Specification**

Characteristics	Test Methods	Limits	
	Resistance change after 1000 hours (1.5 hours "on", 0.5	Resistance Value	ΔR/R
Load life in humidity	hour "off") at RCWV in a humidity test chamber controlled at $40^{\circ}\text{C}\ \pm 2^{\circ}\text{C}$ and 90 to 95% relative humidity.	Normal type	±1.5%
	Permanent resistance change after 1000 hours operating at	Resistance Value	ΔR/R
Load life	RCWV with duty cycle of 1.5 hours "on" 0.5 hours "off" at $70^{\circ}\text{C}\ \pm 2^{\circ}\text{C}$ ambient.	Normal type	±1.5%
Terminal strength	Direct Load: Resistance to a 2.5kgs direct load for 10 seconds in the direction of the longitudinal axis of the terminal leads.  Twist test: Terminal leads shall be bent through 90° at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations.	No evidence of mechanical damage.	
Resistance to soldering heat	Permanent resistance change when leads immersed to 3.2 - 4.8mm from the body in 350°C ±10°C solder for 3 ±0.5 seconds.	Resistance change rate is $\pm (1\% +0.05\Omega)$ . No evidence of mechanical damage.	
Solderability	The area covered with a new, smooth, clean, shiny and continuous surface free from concentrated pinholes.  Test temperature of solder : 235°C ±5°C.  Dwell time in solder : 3+0.5/-0 seconds.		
Resistance to solvent	Specimens shall be immersed in a bath of trichroethane completely for 3 minutes with ultrasonic.	No deterioration of protective coating and markings.	

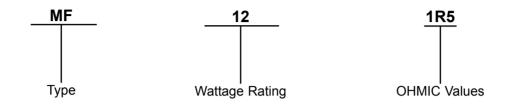
RCWV = Rated Continuous Working Voltage = \( \sqrt{Rated Power X Resistance Value} \)

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## **Metal Film Resistors**

### **Part Number Explanation:**



**Wattage Rating**: 12 = 0.125W, 25 = 0.25W and 50 = 0.5W.

**OHMIC Values** : Where R = Ohms =  $\Omega$ 

K = Kilo ohms = KΩ. M = Mega ohms = MΩ.

and replaces the decimal point.

eg :1R5 = 1.5 $\Omega$ . 4K5 = 4.5K $\Omega$ . 6M8 = 6.8M $\Omega$ .

#### **Stocked Values**

Tolerance	Wattage	Range Value
1%	0.125W	1R - 1M
1%	0.25W	1R - 1M
1%	0.5W	1R - 1M

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